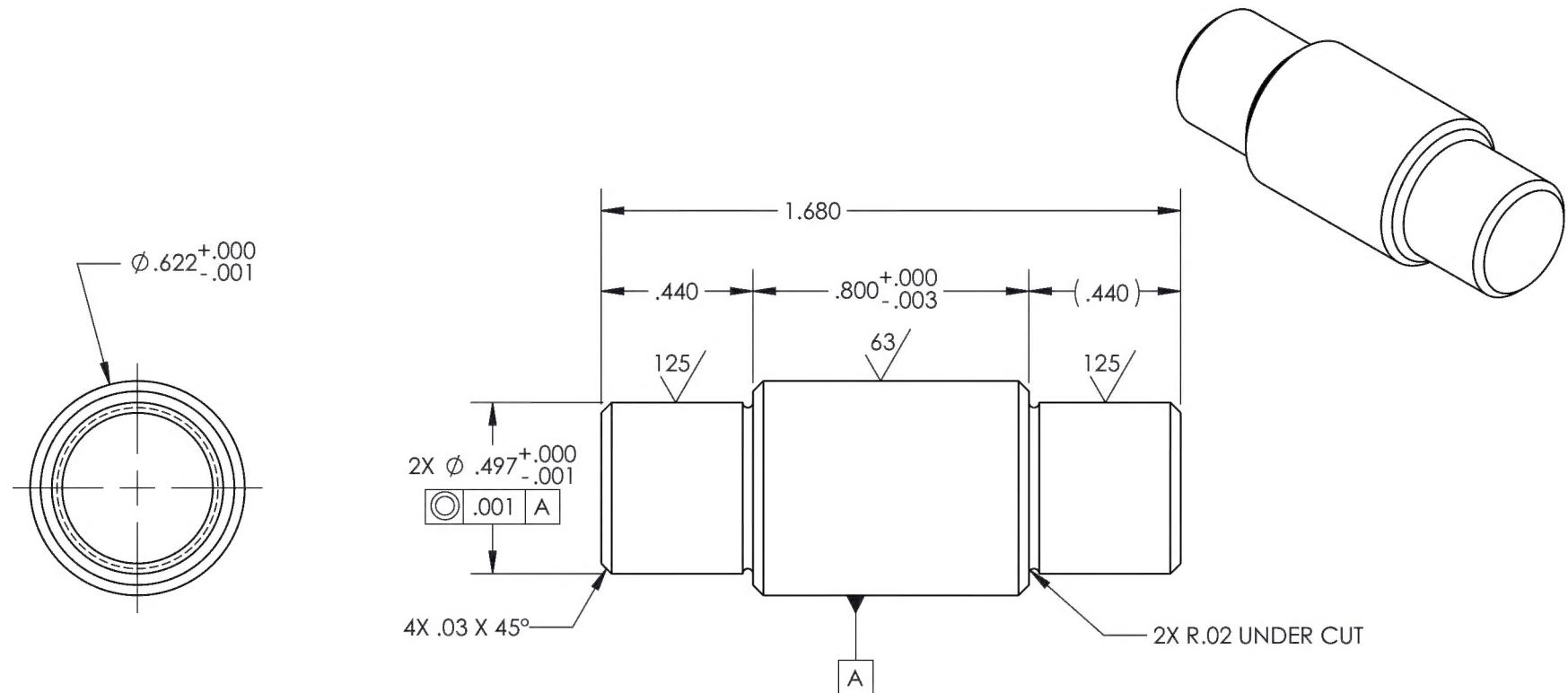


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		AS DRAWN BY CANAM.	9/14/2012	JAG	
3A	14-0127	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/14/2014	DPD	RW



NOTES:

1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
2. BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE	
LOCK SHAFT	
DWG NO.	C45-12-2
MAT'L	4140/4142
DRAWN BY:	CANAM
APPROVED	D Weil
UNLESS OTHERWISE SPECIFIED	FRACTIONS ± 1/8
DIMENSIONS ARE IN INCHES	ANGLES ± 5°
.XXX ± .005	HEAT TREAT 44-46 HRC
.XX ± .01	FINISH SEE NOTE 1
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	
SCALE	2:1
DATE	5/14/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	SCALE	DATE	REV
		C45-12-2	1		LOCK SHAFT	4140/4142	Ø5/8 X 1-3/8	2:1	5/14/1997	3A